ABBREVIATIONS

English

ac-ft. = acre-foot or acre-feet

b = base (of right triangle)

°C = degrees Celsius

cfs or $ft^3/sec = cubic feet per$

second

cfm or ft³/min = cubic feet per

minute

cfd or ft3/day = cubic feet per

day

D = diameter (circle)

°F = degrees Fahrenheit

fps or ft./sec = feet per second

ft. = feet

ft² or sq. ft. = square feet

ft3 or cu. ft. = cubic feet

gpd = gallons per day

gpg = grains per gallon

gpm = gallons per minute

gps = gallons per second

h = height

hp = horsepower

hr = hour

hrs/day = hours per day

in = inches

 in^2 = square inches

 $in^3 = cubic inches$

lbs. = pounds

mi = miles

min = minute

MG = million gallons

mgd or MGD = million gallons

per day

oz = ounces

ppb = parts per billion

ppm = parts per million

ppt = parts per trillion

psi = pounds per square inch

 $\mathbf{Q} = \mathbf{flow}$

r = radius (circle)

sec = second

V = volume

 $\mathbf{W} = \text{watts}$

<u>Metric</u>

cm = centimeters

g = gram

Ha = Hectare

kg = kilogram

km = kilometer

kW = kilowatt

L or = liters

 $\mathbf{m} = \text{meter}$

 m^3 = cubic meter

mg = milligram

mg/L or mg/I = milligrams per

liter

mL = ml or milliliter

mm = millimeter

CONVERSION FACTORS

LENGTH

English

1 foot = 12 in.

1 foot = 0.305 m

1 inch = 2.54 cm

1 mile = 5,280 ft.

1 mile = 1.609 km

1 yard = 3 ft.

<u>Metric</u>

1 centimeter = 0.3937 in.

1 kilometer = 0.6214 mi.

1 meter = 39.37 in.

<u>AREA</u>

English

1 acre (ac) = $43,560 \text{ ft}^2$

1 acre = 0.405 Hectare (Ha)

 $1 \text{ft}^2 = 144 \text{ in}^2$

 $1 \text{ in}^2 = 6.45 \text{ cm}^2$

 $1yd^2 = 9 \text{ ft}^2$

<u>Metric</u>

1 Hectare = 2.47 acres

VOLUME

<u>English</u>

1 acre-ft. = 325,828.8 gallons 1 acre-ft. = 43,560 ft³ 1 cfs = 0.646 MGD 1 ft³ = 7.48 gallons 1 ft³ = 1,728 in³ 1 gallon = 231 in³ 1 gallon = 0.1337 ft³ 1 gallon = 0.000001 MG 1 gallon = 3.785 liter 1 gallon = 3,785 mL 1 yd³ = 27 ft³

<u>Metric</u>

1 liter = 1,000 mL 1 liter = 0.2642 gallons 1 m³ = 264.2 gallons 1 m³ = 35.315 ft³

FLOW

1 ft³/sec = 646,300 gpd 1 ft³/sec = 0.6463 MGD 1 ft³/sec = 448.8 gpm 1 gpm = 0.00144 MGD

1 MGD = 694.4 gpm 1 MGD = 1.545 cfs 1 MGD = 3.07 acre-ft/day

WEIGHT & MASS

English 1 4 1

1 ft³ water = 62.4 lbs. 1 gallon water = 8.34 lbs. 1 gpg = 17.118 mg/L 1 lb. = 16 oz 1 lb. = 7,000 grains 1 lb. = 453.6 g 1 lb. = 0.4536 kg 1 ton = 2,000 lbs.

<u>Metric</u>

 $\overline{1 \text{ g} = 1,000 \text{ mg}}$ 1 kg = 1,000 g 1 kg = 2.2 lbs. 1 mg/L = 0.0584 gpg1% = 10,000 mg/L

DOSAGE

1% = 10,000 mg/L 1 gpg = 17.1 ppm 1 ppm = 1 mg/L1 ppm = 8.34 lbs. per million gal

PRESSURE

1 ft. water = 0.433 psi 1 psi = 2.31 ft. water

POWER

1 hp = 0.746kW 1 hp = 746 W 1 hp = 550 ft-lb/sec 1 hp = 33,000 ft-lbs/min 1 kW = 1.34 hp

TIME

1 min = 60 sec 1 hr. = 60 min 1 day = 24 hrs 1 day = 1,440 min

FORMULAS

For the operator's convenience, both equation formulas and pie wheel formulas are included in this document. When using the pie wheel formula to solve a problem, multiply together the pie wedges below the horizontal line to solve for the quantity above the horizontal line. To solve for one of the pie wedges below the horizontal line, cover the pie wedge for which you are solving and divide the remaining pie wedge(s) below the horizontal line into the quantity above the horizontal line.

Area Formulas

Circle = $(0.785) \times (D^2)$

Where:

Circle = area of circle

D = diameter of circle

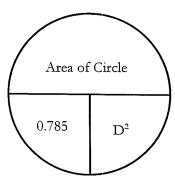
Circle = $(\pi) \times (r^2)$

Where:

Circle = area of circle

r = radius of circle

 $\pi = 3.1416$



Cone (lateral area) = $(\pi) \times (r) \times (\sqrt{r^2 + h^2})$

Where:

 $\pi = 3.1416$

r = radius of circle

h = height of cone

Cone (area) = $[(b) \times (h)]/2$

Where:

b = circumference

h = height

Cone (surface area) = $(\pi) \times (r) \times (r + \sqrt{r^2 + h^2})$

Where:

 $\pi = 3.1416$

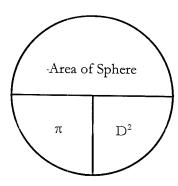
r = radius of circle

h = height of cone

Sphere (area) =
$$(\pi) \times (D^2)$$
 Of Sphere (area) = $4 \times (\pi) \times (r^2)$

Where:

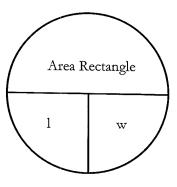
 $\pi = 3.1416$ r = radius of circleD = diameter of circle



Rectangle = $(l) \times (w)$

Where:

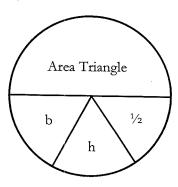
1 = length of rectangle w = width of rectangle



Triangle (area) = $[(b) \times (h)]/2$

Where:

b = base of triangleh = height of triangle



Circumference of Circle

Circumference =
$$(\pi) \times (D)$$

Where:

 $\pi = 3.1416$

D = diameter of circle

Circumference = $(2) \times (\pi) \times (r)$

Where:

 $\pi = 3.1416$

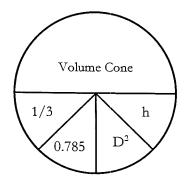
r = radius of circle

Volume Formulas

Cone =
$$(1/3) \times (0.785) \times (D^2) \times (h)$$

Where:

D = diameter of cone h = height of cone



Where:

 $\pi = 3.1416$

Cone = $1/3 \times [(\pi) \times (r^2) \times (h)]$

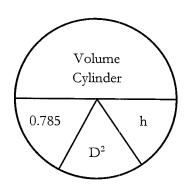
r = radius of cone

h = height of cone

Cylinder = $(0.785) \times (d^2) \times (h)$

Where:

D = diameter of cylinder h = length of cylinder

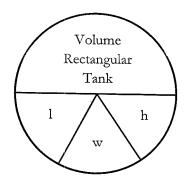


r = radius of cylinderh = length of cylinder

Where:

l = length of tank w = width of tank

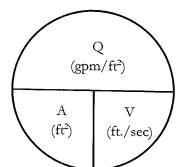
Rectangular Tank = $(1) \times (w) \times (h)$ h = height of tank



Flow Formulas

Where:
$$Q = flow (ft^3/sec)$$

 $Q = (A) \times (V)$ $A = cross-section area (ft^2)$



Where:
$$Q = \text{flow in channel (ft}^3/\text{sec})$$

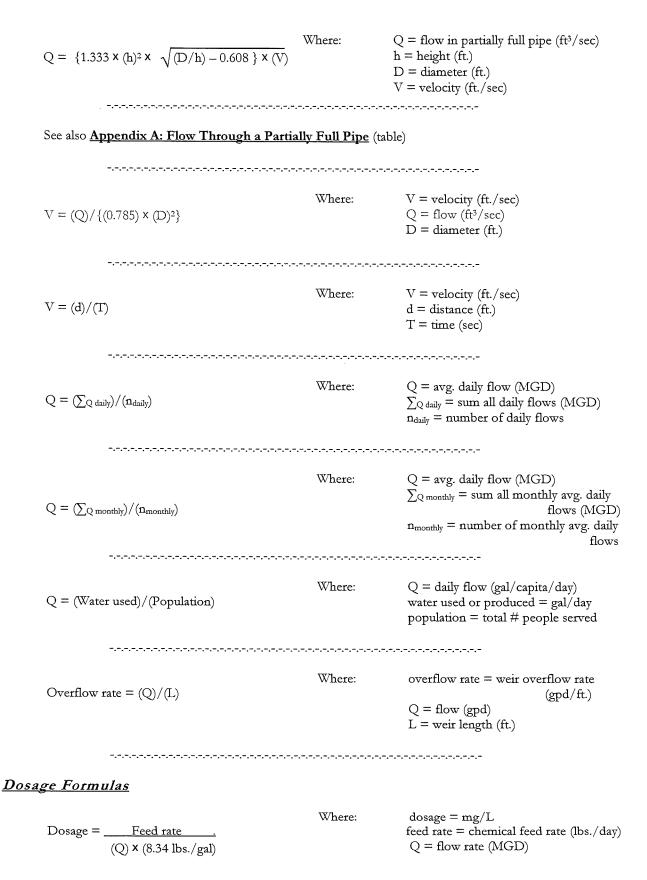
 $Q = (w) \times (d) \times (V)$ $W = \text{width (ft.)}$

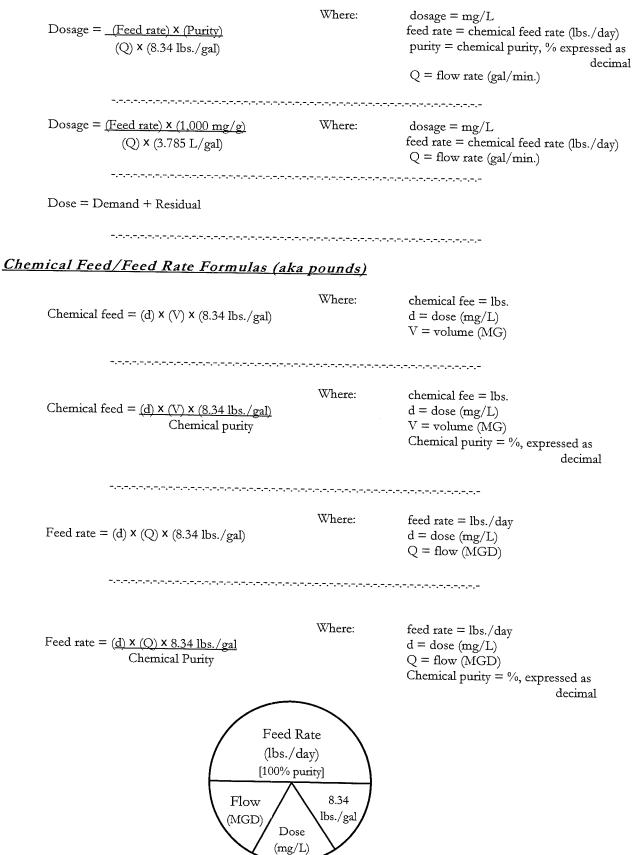
d = depth (ft.)V = velocity (ft./sec)

V = water velocity (ft./sec)

Where:
$$Q = \text{flow in full pipe (ft}^3/\text{sec)}$$

 $Q = (0.785) \times (D)^2 \times (V)$ D = diameter (ft.)V = velocity (ft./sec)





Where: feed rate = lbs./day Feed rate = $(C) \times (V) \times (1,440 \text{ min/day})$. C = concentration (mg/mL)V = volume pumped (mL)(T) x (1,000 mg/g) x (453.6 g/lb.) T = time pumped (min.)Chemical Feed Pump Formulas Chemical Feed Stroke = $(Q_d/Q_m) \times 100\%$ Where: chemical feed stroke, expressed as % Q_d = desired flow $Q_m = maximum flow$ Feed pump rate = $(Q) \times (d) \times (3.785 \text{ L/gal}) \times (1,000,000 \text{ gal/MG})$ (L) × (24 hr/day) × (60 min/hr) Where: feed pump rate =mL/min Q = flow (MDG)d = dose (mg/L)L = liquid (mg/mL)Power Formulas Where: AC = AC circuit $AC circuit = V \times A \times PF$ V = voltsA = ampsPF = power factor $Amps (A) = \underline{V}.$ A = ampsV = voltsO = ohmsWhere: Amps is single phase $Amps = \underline{(746 \text{ watts/hp}) \times (hp)}.$

hp = horsepower

 $\hat{V} = \text{volts}$

Eff = efficiency (%, as decimal)

Pf = power factor

(V) x (Eff) x (Pf)

(1.732) × (V) × (Eff) × (Pf)

 $Amps = (746 \text{ watts/hp}) \times (hp)$

Where: Amps is three-phase

hp = horsepowerV = volts

Eff = efficiency (%, as decimal)

Pf = power factor

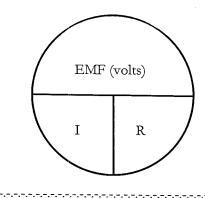
DC circuit = $V \times A$ Where: DC = DC circuit V = volts A = amps

Electromotive Force (EMF) = I x R

Where: (volts)

EMF = electromotive force

I = current (amps) R = resistance (ohms)



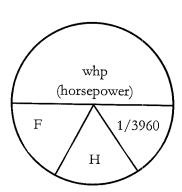
<u>PUMPS</u>

Pumping Formulas

Pumping Rate = V/T	Where:	pumping rate in gal/min V = volume (gal.) T = time (min.)	
	*	**************************************	
Pumping Rate = $L \times W \times D \times 7.48 \text{ gal/ft}^3$ T	Where:	pumping rate in gal/min L = length (ft.) W = width (ft.) D = depth (ft.) T = time (min.)	
Pumping Rate = $0.785 \times d^2 \times D \times 7.48 \text{ gal/ft}^3$	Where:	pumping rate in gal/min d = diameter (ft.) D = depth (ft.) T = time (min.)	
	-,	T+T+T+T+T+T+T+T+T++++	
Time to Fill = <u>Tank volume</u> Flow Rate	Where:	time to fill in min. tank volume in gal. flow rate in gal/min.	

Horsepower, Motor & Pump Efficiency





Where: whp = water horsepower

F = flow (gpm)

H = head (ft.)

$$bhp = \underline{F \times H}.$$

$$3,960 \times PE$$

Where:

bhp = brake horsepower

F = flow (gpm)H = head (ft.)

PE = pump efficiency (%, as decimal)

$$bhp = whp/PE$$

mhp = bhp/ME

Where:

bhp = brake horsepower

whp = water horsepower

PE = pump efficiency (%, as decimal)

mhp = FxH3,960 x PE x ME Where:

mhp = motor horse power

F = flow (gpm)

H = head (ft.)

PE = pump efficiency (%, as decimal) ME = motor efficiency (%, as decimal)

Where:

mhp = motor horse power

Bhp = brake horsepower

ME = motor efficiency (%, as decimal)

 $ME = (bhp/mhp) \times 100\%$

Where:

ME = motor efficiency (%)

bhp = brake horsepower mhp = motor horse power

 $PE = (whp/bhp) \times 100\%$

Where:

PE = pump efficiency (%)

whp = water horsepower

bhp = brake horsepower

Efficiency =	hp output . x 100%	Where:	efficiency is %
Overall Effic	iency = (whp/mhp) × 100%	Where:	overall efficiency is % whp = water horsepower mhp = motor horse power
Wire to water ef	ficiency = <u>whp</u> . Power input or mhp	Where:	wire to water efficiency is % whp = water horsepower mhp = motor horse power power input is hp
Wire to water o	efficiency = (PE × ME) × 100%	Where:	wire to water efficiency is % PE = pump efficiency (%) ME = motor efficiency (%)
Static Head = -	Suction lift + Discharge Head	Where:	Static Head in ft. Suction Lift in ft. Discharge Head in ft.
Static Head =	Discharge Head – Suction Head	Where:	Static Head in ft. Discharge Head in ft. Suction Head in ft.
	s = (0.1) × (Static Head) ormula in absence of other data	Where:	Friction Loss is ft. Static Head is ft.
	ead = Static Head + Friction Loss	Where:	Total Dynamic Head is ft. Static Head is ft. Friction Loss is ft.
	(0.746 kW/hp) × (Cost,	Where:	Cost is \$/hr.

Temperature Conversions

$$^{\circ}$$
C = ($^{\circ}$ F – 32) × (0.566)

Where:

°C = degrees Celsius °F = degrees Fahrenheit

$$^{\circ}F = (^{\circ}C \times 1.8) + 32$$

Average Formulas

Average (arithmetic mean) = (sum of all terms)/(number of terms)

Average (geometric mean) = ${}^{n}\sqrt{(X_1)(X_2)(X_3)(X_4)...(X_n)}$ The nth root of the product of n numbers

FORCE

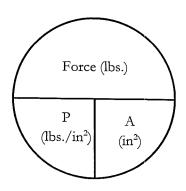
 $F = (P) \times (A)$

Where:

F = force (lbs.)

 $P = pressure (psi or lbs./in^2)$

 $A = area (in^2)$



CLEAR WELL

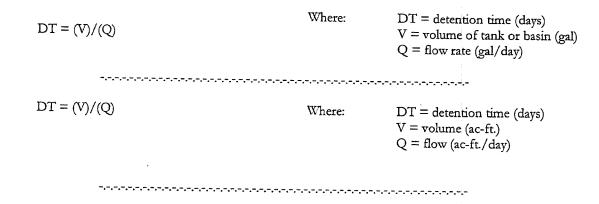
Cycle time (min) =
$$\frac{SV}{PC - Inflow}$$

Where:

SV = storage volume (gal) PC = pump capacity (gpm) Inflow = wet well inflow (gpm)

VELOCITY

Velocity = F/A		Where:	Velocity is ft./sec $F = flow (ft^3/sec)$ $A = area (ft^2)$
Velocity = <u>Distance</u> Time	**************************************	Where:	Velocity is ft./sec D = distance (ft.) T = time (sec)
	<u>WELL F</u>	<u>ORMULAS</u>	
Well Yield = V/T		Where:	Well Yield in gpm V = volume in gallons T = time in minutes
Drawdown = PWL -		Where:	Drawdown in feet PWL = pumping water level in ft. SWL = static water level in ft.
Specific Capacity = \footnote{1}	Well Yield/Drawdown	Where:	Specific capacity = gpm/ft. Well Yield in gpm Drawdown in ft.
Detention Time	<u>e</u>	·*************************************	
DT = (V) x	(1,440 min/day) × (60 sec/min) Q	Where:	DT = detention time (sec) V = volume (gal) Q = flow rate(gal/day)
$DT = (V) \times$			DT = detention time (hr.) V = volume of tank or basin (gal) Q = flow rate (gal/day)
DT = (V) x	(<u>1,440 min/day)</u> Q		DT = detention time (min) $V = \text{volume (gal)}$ $Q = \text{flow rate (gal/day)}$



Chlorination

Chlorine Demand, mg/L = Chlorine Dose, mg/L - Chlorine Residual, mg/L

Total Chlorine Residual, mg/L = Combined Residual, mg/L + Free Residual, mg/L

Free Chlorine Residual, mg/L = Total Residual, mg/L - Combined Residual, mg/L

Combined Chlorine Residual, mg/L = Total Residual, mg/L - Free Residual, mg/L

 $Chlorine\ Feed\ Rate, Ibs/day = \frac{(Dosage, mg/L)(Flow, MGD)(8.34\ Ibs/gal)}{Chemical\ Purity, \%, expressed\ as\ a\ decimal}$

Dosage, $mg/L = \frac{\text{(Chlorine Feed Rate, lbs/day)(Chemical Purity, \%, expressed as a decimal)}}{\text{(Flow, MGD)(8.34 lbs/gal)}}$

General Bleach Formulas

$$\label{eq:chlorine_pose} \begin{split} &\text{Chlorine Dose, mg/L} = \frac{\text{(Bleach Fed, gal/day)(Available Chlorine, \%, expressed as a decimal)}}{\text{Flow, MGD}} \\ &\text{Hypochlorite Feed Rate, gal/day} = \frac{\text{(Chlorine Dose, mg/L)(Flow, MGD)}}{\text{Available Chlorine, \%, expressed as a decimal}} \end{split}$$

Bleach Dilutions

HTH

$$Chlorine Dosage, mg/L = \frac{(HTH \, Feed \, Rate, \, lb/day) \binom{HTH \, Available \, Chlorine, \, \%}{expressed \, as \, a \, decimal}}{(Flow, MGD)(8.34 \, lbs/gal)}$$

Available Chlorine, % =
$$\frac{\text{(HTH, lb) (Available Chlorine, %, expressed as decimal)}}{\text{(Hypochlorite Solution, gal)(8.34 lb/gal)}} \times 100\%$$

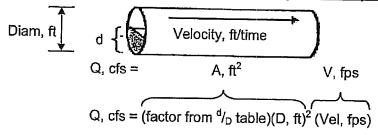
Substitution of HTH or Chlorine for Bleach, etc

Chlorine, lb = (Available Chlorine, %, expressed as decimal) (Bleach Volume, gal) (8.34 lbs/gal)

Chlorine, lb = (HTH, lb)(Available Chlorine, %, expressed as decimal)

APPENDIX A

Flow Through a Partially Full Pipe



d, in / D, in	Factor						
0.01	0.0013	0.26	0.1623	0.51	0.4027	0.76	0.6404
0.02	0.0037	0.27	0.1711	0.52	0.4127	0.77	0.6489
0.03	0.0069	0.28	0.1800	0.53	0.4227	0.78	0.6573
0.04	0.0105	0.29	0.1890	0.54	0.4327	0.79	0.6655
0.05	0.0147	0.30	0.1982	0.55	0.4426	0.80	0.6736
0.06	0.0192	0.31	0.2074	0.56	0.4526	0.81	0.6813
0.07	0.0242	0.32	0.2167	0.57	0.4625	0.82	0.6893
0.08	0.0294	0.33	0.2260	0.58	0.4724	0.83	0.6969
0.09	0.0350	0.34	0.2355	0.59	0.4822	0.84	0.7043
0.10	0.0409	0.35	0.2450	0.60	0.4920	0.85	0.7115
0.11	0.0470	0.36	0.2546	0.61	0.5018	0.86	0.7186
0.12	0.0534	0.37	0.2642	0.62	0.5118	0.87	0.7254
0.13	0.0600	0.38	0.2739	0.63	0.5212	0.88	0.7320
0.14	0.0668	0.39	0.2836	0.64	0.5308	0.89	0.7384
0.15	0.0739	0.40	0.2934	0.65	0.5404	0.90	0.7445
0.16	0.0811	0.41	0.3032	0.66	0.5499	0.91	0.7504
0.17	0.0885	0.42	0.3130	0.67	0.5594	0.92	0.7560
0.18	0.0961	0.43	0.3229	0.68	0.5687	0.93	0.7612
0.19	0.1039	0.44	0.3328	0.69	0.5780	0.94	0.7662
0.20	0.1118	0.45	0.3428	0.70	0.5872	0.95	0.7707
0.21	0.1199	0.46	0.3527	0.71	0.5964	0.96	0.7749
0.22	0.1281	0.47	0.3627	0.72	0.6054	0.97	0.7785
0.23	0.1365	0.48	0.3727	0.73	0.6143	0.98	0.7816
0.24	0.1449	0.49	0.3827	0.74	0.6231	0.99	0.7841
0.25	0.1535	0.50	0.3927	0.75	0.6318	1.00	0.7854

11

Wastewater Treatment Formulas